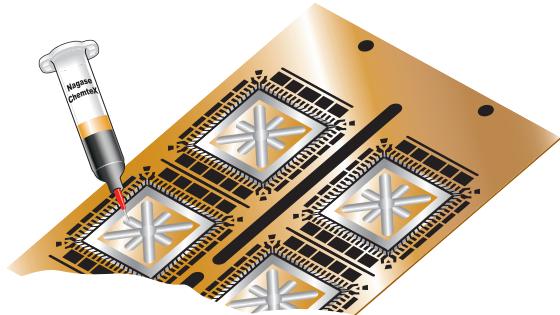


Electrically Conductive Die Attach



- **Rigid (small die)**
- **Flexible (large die)**
- **Low Cost**
- **Low Temp Cure**

PRODUCT	DESCRIPTION	RESISTIVITY ($\Omega \cdot \text{cm}$)	T _g TAN δ (°C)	VISCOSITY 19 s ⁻¹ (cP)	THERMAL CONDUCTIVITY (W/m·K)	APPLICATION METHOD
Electrically Conductive Die and Component Attach Adhesives						
561-147-1	Low cost, moderate T _g , snap cure	4.0 x 10 ⁻⁴	90	11,000	N/A	Needle & Jet dispense, Screen print
CA-152	Low cost, flexible ECA, acrylate	4.0 x 10 ⁻⁴	14	18,000	N/A	Needle & Jet dispense, Screen print
CA-183	Low cost, Low temperature cure (80°C) flexible ECA	9.0 x 10 ⁻³	20	17,000	N/A	Needle & Jet dispense
CA-178	Electrically conductive die attach adhesive	1.5 x 10 ⁻⁴	97	13,000	N/A	Needle dispense
High Thermal Conductivity, Electrically Conductive Die and Component Attach Adhesives						
CA-293	High thermal conductivity, extremely flexible die attach for power devices, large die	5.0 x 10 ⁻⁵	-30	13,000	7	Pin transfer, Needle dispense
CA-188-2	High thermal conductivity, low temperature cure (80°C), low stress solution	7.0 x 10 ⁻⁴	62	17,000	5	Needle & Jet dispense
CA-196	High thermal conductivity, power devices, small die, LED's, long stage time	2.0 x 10 ⁻⁵	135	11,000	13	Pin transfer, Needle dispense
DA-5990-1	High thermal conductivity die attach for power devices and LED's	5.0 x 10 ⁻⁴	140	10,000	20	Pin transfer, Needle dispense
DB-1588-7	High thermal conductivity, flexible, low cost	4.0 x 10 ⁻⁴	7	35,000	6	Stencil print



Nagase Chemtex America